Pierce Aluminum
Processing Capabilities

**CNC MILLING**
- Mighty Comet HB-120 W Machining Center; 82.7"x59" table, 78.7" between columns; 40-3800 rpm
- 2 Haas VF-10 Machining Center 32"x120", 15,000 rpm
- 1 Haas VF-3ss 20"x40", 12,000 rpm
- 2 Viper Machining Centers V-2030 30"x80", 6,000 rpm V-1500 30"x60", 8,000 rpm
- YCM NSV-102A 20"x40", 15,000 rpm

**CNC TURNING**
- Mori Seiki NLX 2500SY
- Main Chuck Size 10"
- Max turning 14.4"
- Sub Spindle Chuck 6"
- Turning length 28"
- Spindle bore 3.11"
- 4,000 rpm

**MILLING MACHINE**
- Hurco
- Table Size 9"x49"
- 2 Bridgeports
- Table Size 10"x 49"

**FABRICATION**
- 165-Ton Hydraulic Press Brake – 12’
- 165-Ton Hydraulic Press Brake – 24’ (Broussard)
- Tube bending – capacity 3"
- Mig Welder
- Tig Welder
- Iron Worker and Punch
- Punch Press

**PAINT BOOTH**
- 14’ Wide x 22’ deep x 8’ high with capacity up to 14’ high
- 2 Gal & Quart cup pressure pot, HLVP spray
- Latex capable with airless:
  - Enamels – Lacquers
  - Poly’s – Polane
  - Themel

**HEAVY PLATE SAW**
- Tysman 16” thick cutting area 24’ long

**CTL LINE CAPABILITIES**
- Leveler CTL 60’ wide x 40’ length
- Thickness .020-.156

**BAND SAW CUTTING**
- Doall Circle Saw – cuts up to 16” thick
- Hem Saw – cuts up to 16” diameter (VA)
- Hem Saw – cuts up to 20” diameter

**ACRA CUT**
- Schelling-cutting area 14’ width x 20’ length
- Schelling-cutting area 14’ width x 156” length
- Schelling-cutting area 6’ width x 165” length
- Schelling-cutting area 14’ width x 168” length
- Up to 8” thick

**CUT OFF SAW**
- Eisele Saw - 6” diameter
- Cutting area 6” x 9” max
- Behringer – 4.5” diameter
- Soco – 3” diameter
- Mooney Saw – 5.9” Round, 5.5” Square, Rectangles vary from 4” x 10” to .375” x 14”

**SHEARING**
- Shear .016 - .188 all materials
- Shear – up to .250 all materials
- Ability to cut up to 12’

**FINISHING**
- Timesaver F100 polishing w/ sand paper
- Stocking grit 80/120/150/220/400 brushed/ polished

**DEBERRUNG**
- Tumbler Finisher
- 20” x 70” – 16” deep

**MULTICAM ROUTER (1)**
- Table size - 7’ x 12’
- 16” Z axis 8” standard clearance
- T-Slot Table

**MULTICAM ROUTER (2)**
- Table size – 12’ x 30’
- 8” Z axis 4” standard clearance
- Air hold down table
- One of the LARGEST tables on the East Coast!

**WATER JET CUTTING**
- 10’x 20’ table, 5’x 12’ table AND 10’x26’ table (NEW!)
- 94,000 PSI
- 2” thick aluminum capacity